

Highly Ordered Titania Nanotube Arrays Synthesized via One-faced and Single-step Anodization

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Abstract

Highly ordered titania (TiO_2) nanotube arrays were synthesized via one-faced and single-step anodization method. Titanium foils were anodized in ethylene glycol based electrolytes containing 0.25 wt% NH_4F , 2 vol% H_2O , and doped with various concentrations of $\text{K}_3[\text{Fe}(\text{CN})_6]$ at applied voltage of 50 V for 2 h at room temperature. As-anodized samples were annealed at 450 °C for 2 h in order to transform the amorphous titania to nanocrystalline anatase. Highly ordered titania nanotube arrays were obtained after $\text{K}_3[\text{Fe}(\text{CN})_6]$ of different concentrations was introduced. The surfaces of TiO_2 nanotubes were smoother after increasing concentrations of $\text{K}_3[\text{Fe}(\text{CN})_6]$ which were confirmed by AFM investigation. The absorption spectra of the samples were extended in range of 200 to 375 nm and slightly increased in band gap energies of titania when $\text{K}_3[\text{Fe}(\text{CN})_6]$ was doped. Doping with 0.20 wt% $\text{K}_3[\text{Fe}(\text{CN})_6]$ caused Ti 2p shifted towards lower binding energy due to the reduction of Ti^{4+} to Ti^{3+} and led to improve the electrochemical performance of titania nanotubes. This work suggests an alternative method for fine tuning the size of TiO_2 nanotube arrays that can be used as energy conversion materials such as dye-sensitized solar cells and solar hydrogen production.

KEYWORDS: Titania; Anodization; Nanotubes; $\text{K}_3[\text{Fe}(\text{CN})_6]$; Titanium dioxide

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Introduction

In recent decades, titanium dioxide nanostructures or titania (TiO_2) such as TiO_2 nanorods [1], TiO_2 nanobelts [2], TiO_2 nanowires [3], TiO_2 nanoparticles [4], TiO_2 nanoflowers [5], $\text{TiO}_2/\text{TiB}_2$ nanowalls [6], TiO_2 nanopowders [7], TiO_2 nanosheets [8], TiO_2 nanofibers [9], TiO_2 nanoribbons [10], TiO_2 nanospheres [11], TiO_2 nanodots [12], TiO_2 nanocubes [13], TiO_2 nanoclusters [14], TiO_2 nanocones [15], TiO_2 nanotubes [16], etc., have attracted much attention from scientists and engineers in various areas because of their wide applications in environment [17], photocatalytic [18], dye sensitized solar cell [19], air treatment [20], water splitting [21] and others. In general, titanium dioxide (TiO_2) has three phases including anatase, rutile and brookite. Anatase phase is exceptional in photocatalytic activity due to its high reflective index, low extinction coefficient, non-toxicity, high chemical and physical stabilities and low cost [22]. There are a number of methods to fabricate TiO_2 nanostructures such as hydrothermal synthesis [23], chemical vapor

deposition [24], atmospheric pressure plasma jet [25], electrospinning [26], atomic layer deposition [27], and others. Among these, anodization process of TiO_2 nanotubes is the simple and inexpensive. Numerous experimental evidences suggest that TiO_2 nanotubes possess the exceptional properties: high electron transport, large electron diffusion length, and relative band-edge position which are suitable to trigger a wide range of photocatalytic reaction [28, 29]. However, TiO_2 performance is relatively low for the applications of photocatalysis due to its wide band gap energy of 3.0 – 3.2 eV. In order to enhance the performance of TiO_2 , it must be improved by doping some elements, for example, Mg and Mg-Nb in TiO_2 [30], Cu on two-dimensional TiO_2 nanowalls [31], S on TiO_2 nanofibers [32], Fe, Ni, Co or Zn on TiO_2 nanoparticles [33], Na on TiO_2 nanorods [34] and CdTe on TiO_2 nanoarchitectures [35]. Previous research has been conducted to improve the performance of TiO_2 . For example, the transition-metal-doped TiO_2 nanotubes are highly visible-

active and stable, excellent photoelectrochemical properties, and photocatalytic activities under visible light irradiation [36, 37]. Further, The Fe³⁺ doped TiO₂ nanotubes synthesized by a solvothermal method in FeCl₃ solution indicate significant enhancement of the visible light absorption and exhibit excellent photocurrent and photoelectrochemical performance [38].

Here, this study contributes to the enhancement of TiO₂ nanotubes in dye-sensitized solar cell applications and presents the investigation of the effect of potassium ferricyanide (K₃[Fe(CN)₆]) on TiO₂ nanotubes. In photoelectrochemical solar cell applications, K₃[Fe(CN)₆] is widely used as photoelectroactive electrolyte [39], because it comprises K, Fe, C, and N which have high potential for improvement on the performance of TiO₂ nanotubes.

In this work, highly ordered TiO₂ nanotubes were fabricated through one-faced and single-step electrochemical anodization on titanium foils by varying amounts of K₃[Fe(CN)₆] in ethylene glycol based electrolyte. The physical and chemical characteristics of as-prepared samples were investigated using X-ray diffraction (XRD), scanning electron microscopy (SEM), atomic force microscopy (AFM), X-ray photoelectron spectroscopy (XPS), and UV-Vis spectroscopy.

Materials and Methods

Preparation of TiO₂ nanotubes and K₃[Fe(CN)₆] doped TiO₂ nanotubes

The 0.25 mm thick titanium foils (99.7% purity) and all chemicals were analytic grade, purchased from Sigma Aldrich. Prior to anodization, the titanium foils were cleaned in a solution containing deionized water and ethanol by ultrasonic cleaner for 40 min and then dried under a flowing air stream. Anodic growth experiments were performed by potentiostatic anodization in a conventional two-electrode compartment electrochemical cell. Then, the pretreated Ti sheet was used as a working electrode (anode) and platinum sheet was used as a counter electrode (cathode). The anodization was performed in ethylene glycol based electrolyte consisting of 0.25 wt% NH₄F and 2 vol% H₂O at applied voltage of 50 V for 2 h at ambient temperature. The separation between the electrodes was 2 cm which made electric field of 2,500 V m⁻¹.

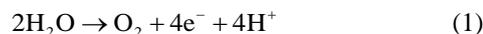
The titania nanotube samples were doped by potassium ferricyanide (K₃[Fe(CN)₆], 99.0% purity) via anodization process. Anodization was conducted in an ethylene glycol solutions consisting of 0.25 wt% NH₄F and 2 vol% H₂O, which were kept constant while the concentrations of K₃[Fe(CN)₆] were varied from 0.05 wt% to 0.20 wt% with increment of 0.05 wt% at applied voltage of 50 V for 2 h at ambient temperature. After anodization, the as-anodized samples were cleaned immediately with pure water using ultrasonic cleaner and then dried in the air stream. The as-anodized samples were annealed at 450 °C for 2 h to transform the amorphous titania to nanocrystalline anatase.

Characterizations of the samples

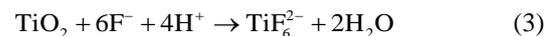
The crystal structure of the samples was analyzed using X-ray diffraction (XRD). The surface morphology of un-doped and doped TiO₂ nanotube samples were examined using scanning electron microscopy (SEM) and the surface roughness parameter values of all samples were carried out by means of atomic force microscopy (AFM). UV-Vis diffuse reflectance spectra of the samples were recorded using UV-Vis spectroscopy. Elemental analysis of titania nanotube arrays determined by using X-ray photoelectron spectroscopy (XPS).

Results and Discussion

The pore formation of TiO₂ nanotubes can be explained by as follows. After anodization process, oxide films were created over Ti surface due to the interaction of the Ti metal with O²⁻ or OH⁻ ions and formed initial oxide layers which can be described as follows:



The oxide layer was etched by NH₄F solution. Under application of an electric field, metal ions of Ti⁴⁺ migrated from the metal/oxide interface and moved towards the oxide/electrolyte interface. The reaction can be written as follows:



After that, the pores of TiO₂ spread uniformly over the surface thus the formation of TiO₂ nanotubes was created [37].

XRD Diffraction patterns

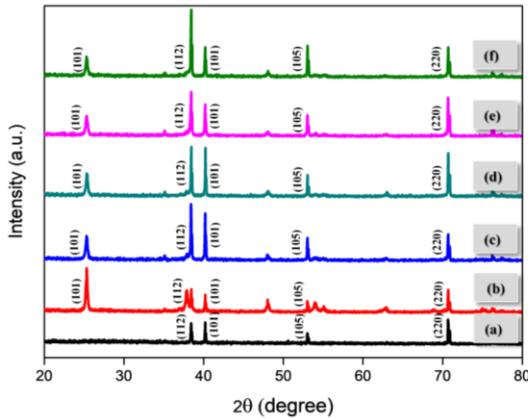


Fig. 1 XRD patterns of TiO₂ nanotube arrays: (a) as-anodized Ti, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂.

Fig. 1 shows the XRD patterns of TiO₂ nanotube arrays: as-anodized Ti (a), annealed TiO₂ (b) and annealed TiO₂ doped with K₃[Fe(CN)₆] at various concentrations (c, d, e, f).

SEM images

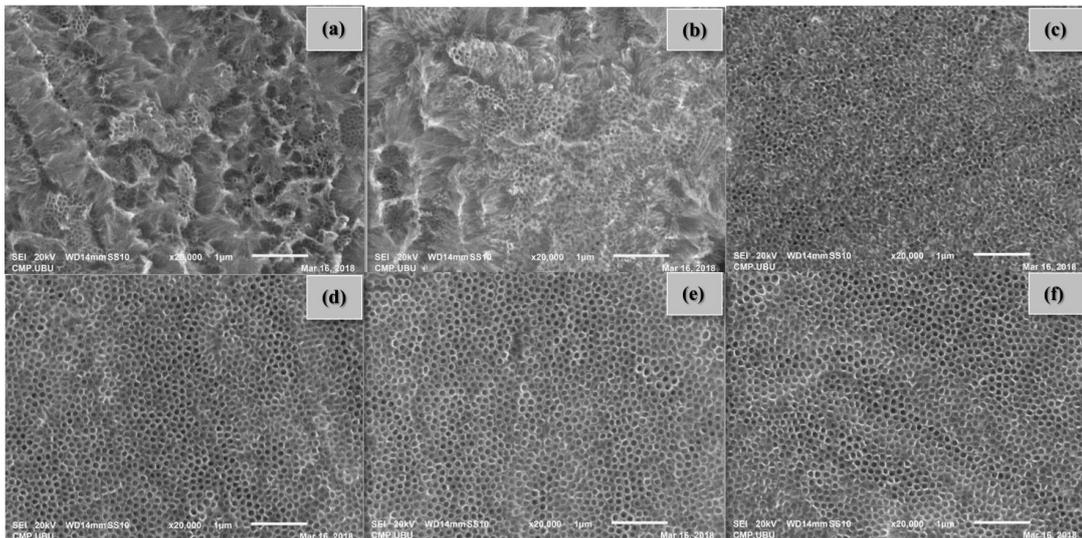


Fig. 2 SEM images of TiO₂ nanotube arrays: (a) as-anodized Ti, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂.

The detailed surface morphological characterization of as-prepared samples was examined by scanning electron microscopy (SEM) as compared in Fig. 2. The SEM investigation

It was observed that as-anodized Ti before calcination appeared peaks belong to Ti metal as shown in line (a). For example, four peaks are located at $2\theta = 38.0^\circ, 40.0^\circ, 57.5^\circ,$ and 71.0° corresponding to Ti (112), (101), (105), and (220) planes with the interplanar spacings (d) of 0.06, 0.11, 0.07, and 0.03 nm, respectively, derived by hexagonal crystal structure of Ti metal [40]. This XRD pattern indicated that as-anodized sample was amorphous layer on top of Ti metal sheet. In other word, anatase phase structure of as-anodized Ti (a) was not observed. In contrast, after as-anodized TiO₂ (b) and the TiO₂ were doped with K₃[Fe(CN)₆] were annealed at 450 °C for 2 h, the XRD peaks suggested that phase transformation from amorphous phase to anatase phase occurred. Four peaks located at $2\theta = 25.5^\circ, 38.0^\circ, 57.5^\circ,$ and 71.0° corresponding to the anatase (101), (112), (105), and (220) planes with the interplanar spacing (d) of 0.35, 0.23, 0.17, and 0.13 nm, respectively. These data were derived by tetragonal crystal structure of TiO₂ that was suitable for the applications in dye-sensitized solar cells [41]. For K₃[Fe(CN)₆] doped titania nanotube samples, the phase of dopants was undetectable by XRD even for highly K₃[Fe(CN)₆] doped samples.

reveals that the amorphous nanotube region of as-anodized Ti (a) before annealing was not homogenous and appeared less number of nanotubes than pure TiO₂ sample (b) and

$K_3[Fe(CN)_6]$ doped TiO_2 nanotube samples (c, d, e, f) after annealing. The diameters of titania nanotube samples were approximately 90 nm, 100 nm, 140 nm, 120 nm, 105 nm, and 120 nm for (a) as-anodized Ti, (b) annealed TiO_2 , (c) annealed 0.05 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , (d) annealed 0.10 wt% $K_3[Fe(CN)_6]$ doped- TiO_2 , (e) annealed 0.15 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , and (f) annealed 0.20 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , respectively.

Interestingly, the highly ordered nanotube arrangements were found after as-anodized TiO_2 nanotubes were doped with increasing concentrations of $K_3[Fe(CN)_6]$. The effect of the concentration of $K_3[Fe(CN)_6]$ on TiO_2 nanotube arrangement can be described as follows. During the pore formation process, if the formation and dissolution of oxide layer are in an optimum range, highly self-organized oxide pore arrangement or nanotube formation is possible. It is noteworthy that the formation of reaction products also increases the conductivity of the electrolyte and thereby increases the growth rate of the nanotubes [40]. The rate of electron transfer for the ferrocyanide couple on platinum electrodes increases linearly with increasing concentration of added cation. Ferrocyanide solution acts as a buffer during respective formation of the mono, di, tri, and tetra protonated ferricyanide electrolyte [38]. Besides, $K_3[Fe(CN)_6]$ as a buffer solution in the electrolyte can also create the pH gradient which is required for fabricating the nanotubes with longer length. However, increasing the $K_3[Fe(CN)_6]$ concentration in the electrolyte is effective on the pH gradient and yields to the enhancement of the growth rate of nanotubes, respectively [43, 44].

UV-visible spectra analysis

Optical properties of samples were effectively characterized using UV-visible spectroscopy. The UV-visible absorption spectra of as-anodized Ti sample before annealing (a), pure anodized TiO_2 nanotube sample (b), and various concentrations of $K_3[Fe(CN)_6]$ doped anodized TiO_2 nanotube samples after annealing at 450 °C for 2 h (c, d, e, f) were measured and shown in Fig. 3. The optical band gap energy of all titania nanotube samples were calculated using a Tauc plot of the modified Kubelka-Munk (MK) function with a linear extrapolation [45 – 48] as given below.

$$(\alpha h\nu)^{1/2} = \beta(h\nu - E_g) \quad (4)$$

where, E_g is the Tauc optical band gap, $\alpha = 2.303A/d$ (A is optical intensity, and d is thickness of the sample), ν is the frequency of incident light, β is a constant which depends on the width of the localized states in the band gap and h is Planck's constant.

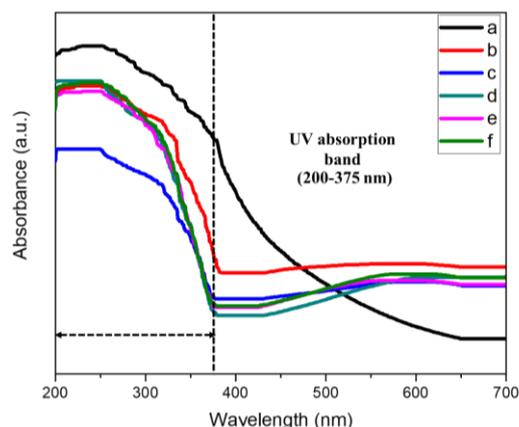


Fig. 3 Absorbance UV-visible spectra of TiO_2 nanotube arrays: (a) as-anodized Ti, (b) annealed TiO_2 , (c) annealed 0.05 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , (d) annealed 0.10 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , (e) annealed 0.15 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , and (f) annealed 0.20 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 .

To further investigate the effect of $K_3[Fe(CN)_6]$ dopant on the optical response of TiO_2 nanotube arrays, UV-Vis spectroscopy of the titania nanotube samples were measured. The absorbance spectra of all obtained samples are demonstrated in Fig. 3. As expected, an intense UV absorption band appeared in range of 200 to 375 nm in all titania nanotube samples, corresponding to electron-transition from a valence band to a conduction band.

The comparison of $(\alpha h\nu)^{1/2}$ vs. $h\nu$ plots are displayed in Fig. 4 to estimated band gap energy of (a) as-anodized Ti, (b) annealed TiO_2 , (c) annealed 0.05 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , (d) annealed 0.10 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , (e) annealed 0.15 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 , and (f) annealed 0.20 wt% $K_3[Fe(CN)_6]$ -doped TiO_2 . It was found that band gap energy of as-anodized Ti after annealing at 450 °C for 2 h increased from 1.7 eV to 2.3 eV. Moreover, incorporation of $K_3[Fe(CN)_6]$ into TiO_2 nanotubes had effect on band gap energy of TiO_2 nanotube samples that slightly increased from 2.3 eV to 2.9 eV with increasing concentrations of $K_3[Fe(CN)_6]$.

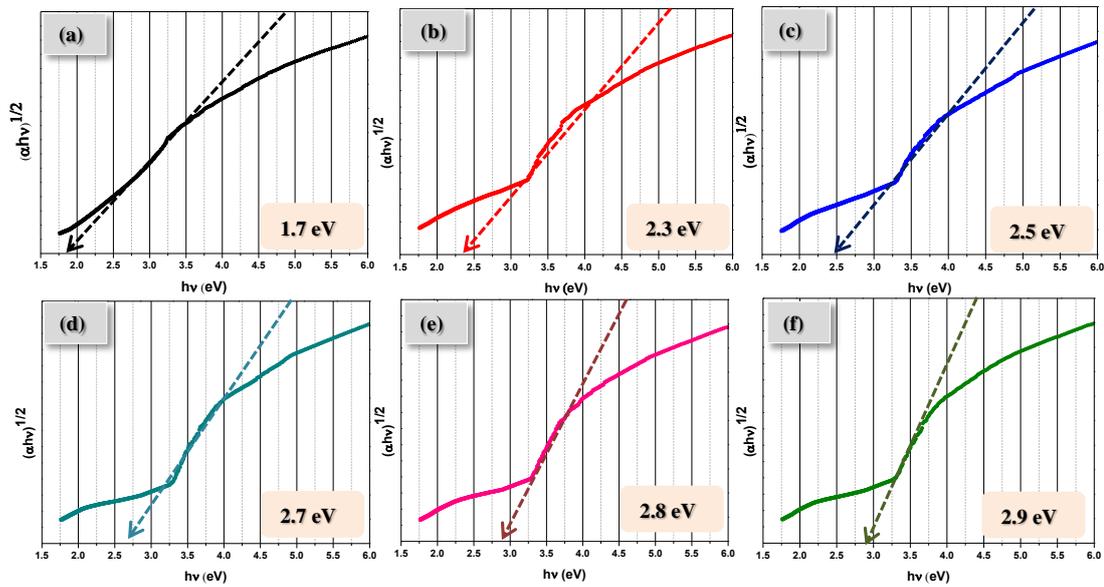


Fig. 4 Plot of $(\alpha hv)^{1/2}$ vs. hv employed to calculate the band gap value of TiO₂ nanotube arrays: (a) as-anodized Ti, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂.

According to Goldschmidt-Pauling rule, by increasing the concentration of transition metal as a dopant can cause an increase in band gap energy. The band gap energy between the valence band and the conduction depends uniquely on the first Fourier coefficient of the crystal potential changes insignificantly with solid size. Therefore, a perturbation to the crystal potential can cause band gap energy to be changed. The ionic radius of Fe³⁺ (0.78 Å) is larger than that of Ti⁴⁺ (0.74 Å). This result in the bond length of Fe-Ti and Fe-O becomes smaller; in other words, the bond of Fe-Ti and Fe-O contracted. Due to the Goldschmidt-Pauling rule of bond contraction induced by under coordination [49], this result may increase of band gap of titania nanotubes after introducing potassium ferricyanide. Moreover, the increase of band gap is observed as the tube diameter increases [50]. The band gap energy of TiO₂ nanotube samples, after introduced K₃[Fe(CN)₆] with various concentrations, increased from 2.3 eV to 2.5, 2.7, 2.8, and 2.9 eV. In addition, crystallite size of TiO₂ changed from 100 nm to 140, 120, 105, and 120 nm for 0.05 wt%, 0.10 wt%, 0.15 wt%, and 0.20 wt% of K₃[Fe(CN)₆], respectively.

AFM analysis

The surface morphology of the titania nanotube samples was studied by means of

Atomic force microscopy (AFM). Two- and three-dimensional AFM images of TiO₂ nanotubes (a) as-anodized Ti before annealing, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂ after annealing at 450 °C for 2 hours are shown in Fig. 5.

From AFM data analysis, different conditions of anodization yielded different surface morphology of roughness. Table 1 shows three surface roughness parameters: the root mean square roughness (R_q), ratio of peak to valley (R_{p-v}), and average roughness (R_{ave}) [51] of the samples. It is significant to notice that the average roughness can be the same for two surfaces, while their roughness profiles were completely different. The three parameters of titania nanotube samples generally decreased by increasing concentrations of K₃[Fe(CN)₆] after annealing. The reduction of ratio of peak to valley (R_{p-v}) after doping of K₃[Fe(CN)₆] on titania nanotube samples means that the surface were smoother. This may give initial evidence that there was the reduction in the surface to volume ratio after introducing K₃[Fe(CN)₆] into titania nanotubes.

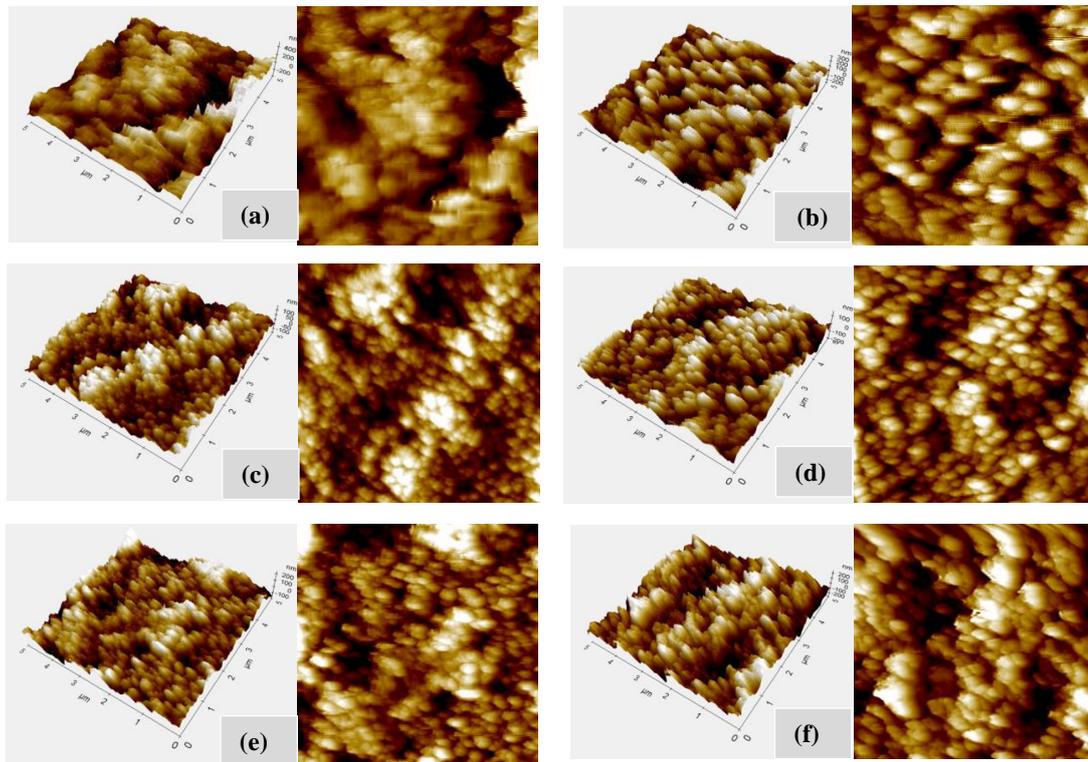


Fig. 5 Two-and three-dimensional AFM images of TiO₂ nanotube arrays: (a) as-anodized Ti, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂.

Table 1 Surface roughness parameters values from AFM measurement for titania nanotube samples.

Samples	R _{p-v} (nm)	R _q (nm)	R _{ave} (nm)
As-anodized Ti (a)	903.661	97.960	74.942
Annealed TiO ₂ (b)	575.238	71.130	56.866
Annealed 0.05 K ₃ [Fe(CN) ₆] doped TiO ₂ (c)	434.774	48.093	38.001
Annealed 0.10 K ₃ [Fe(CN) ₆] doped TiO ₂ (d)	361.202	48.289	37.715
Annealed 0.15 K ₃ [Fe(CN) ₆] doped TiO ₂ (e)	290.625	46.389	37.413
Annealed 0.20 K ₃ [Fe(CN) ₆] doped TiO ₂ (f)	276.383	41.139	33.271

XPS analysis

The chemical states of the prepared samples were characterized using XPS as shown in Fig. 6. Overall XPS spectra of all prepared samples appeared peaks of Ti 2p, O 1s, and C 1s while the peaks of Fe and N were not observed in the XPS spectra for K₃[Fe(CN)₆] doped titania nanotube samples. Two peaks of Ti 2p XPS

spectra of all prepared samples were observed. Ti 2p_{3/2} at approximately 458.64 eV and Ti 2p_{1/2} at approximately 464.35 eV were assigned to the Ti-O metal oxide bonding [52, 53]. The distance between them was approximately 5.71 eV which confirmed that the main chemical state of Ti in TiO₂ nanotube lattices is Ti⁴⁺ [54].

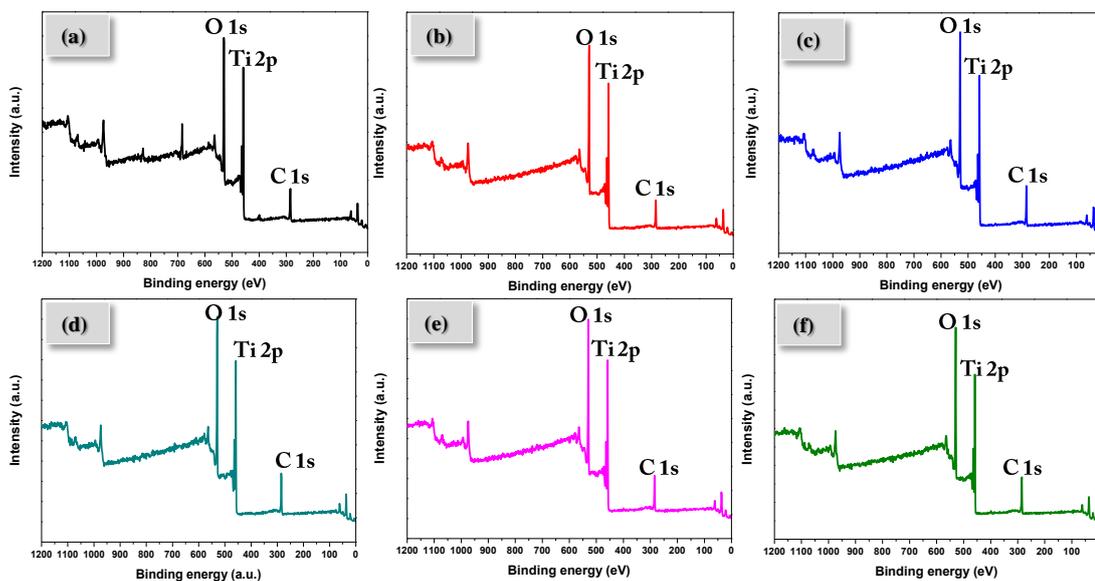


Fig. 6 Over all XPS spectra of TiO₂ nanotube arrays: (a) as-anodized Ti, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂.

Moreover, it was found that the introduction of K₃[Fe(CN)₆] at concentration of 0.20 wt% had effect on binding energy of Ti 2p that shifted towards lower binding energy from 458.64 eV and 464.35 eV to 457.69 eV and 463.39 eV for Ti 2p_{3/2} and Ti 2p_{1/2}, respectively as compared in Fig. 7.

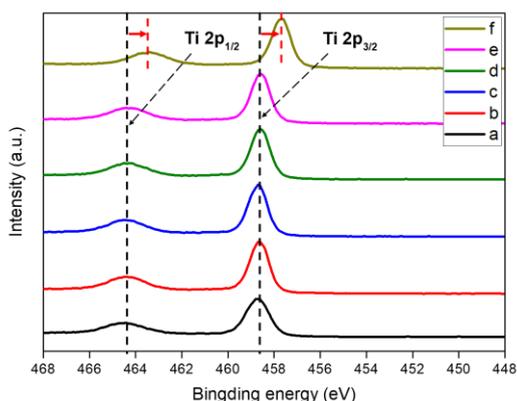


Fig. 7 The comparison of Ti 2p line shapes of TiO₂ nanotube arrays: (a) as-anodized Ti, (b) annealed TiO₂, (c) annealed 0.05 wt% K₃[Fe(CN)₆]-doped TiO₂, (d) annealed 0.10 wt% K₃[Fe(CN)₆]-doped TiO₂, (e) annealed 0.15 wt% K₃[Fe(CN)₆]-doped TiO₂, and (f) annealed 0.20 wt% K₃[Fe(CN)₆]-doped TiO₂.

The energy shift occurred to all titania nanotube samples which suggested that this could be a result of reduction of Ti⁴⁺ to Ti³⁺. Accordingly, the negative charge introduced in the lattice of nanotubes is compensated by conversion of Ti⁴⁺ to Ti³⁺. This conversion utilized the charge transfer between anions and cations due to the higher percentage of loosely bound Ti³⁺-O compared with the stronger Ti⁴⁺-O bonds. Consequently, the electrochemical performance of titania nanotubes was enhanced. Further, this less oxidized Ti³⁺ states indicated higher oxygen deficiencies within the titania nanotubes [55, 56]. The O 1s XPS spectra of all samples at approximately 529.87 eV was assigned to the O - Ti bonding [57]. The C 1s XPS spectra of all prepared samples at approximately 284.9 eV was assigned, due to carbon absorption on the surface as pollutant (C-C bonds) [58].

Conclusion

This work reports the effect of K₃[Fe(CN)₆] on the performance of TiO₂ nanotubes. Highly ordered TiO₂ nanotubes were successfully fabricated via one-faced and single-step anodizing technique. XRD analysis confirmed that TiO₂ nanotubes was crystalline and exhibited anatase phase for all samples after annealing at 450 °C for 2 h. Interestingly, the highly order nanotube arrays were found after K₃[Fe(CN)₆] at

various concentration was doped. The three surface roughness parameter values from AFM measurement of TiO₂ nanotubes decreased with increasing concentrations of K₃[Fe(CN)₆], which made the surface of TiO₂ nanotubes were smoother. UV-visible absorbance spectra demonstrated that doping of K₃[Fe(CN)₆] successfully extended the absorption spectrum of all titania nanotube samples in range of 200 to 375 nm and slightly increased their band gap energy. XPS data revealed that all titania nanotube samples composed of Ti and O. Although Fe and N were not detected in XPS measurement, doping of K₃[Fe(CN)₆] at concentration of 0.20 wt% caused Ti 2p shifted towards lower binding energy. This could be a result of reduction of Ti⁴⁺ to Ti³⁺, thus improving the photocatalytic reaction of titania nanotubes. This fabricated 0.20 wt% of K₃[Fe(CN)₆] doped TiO₂ nanotubes are potential candidate to be used as energy conversion materials

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